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D5550-1

Job Sheet 183918



Part No: D5550-1

Job Qty: 1 ea

DAG
21
9-05

Part Name: Fwd Outboard Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/28/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 10/12/18

Description:

Type: SOLD

Note: DWG D5550 REV.A SHEETS 3,5 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Waterjet	1 pcs	10/12/18	10/12/18	0.00	1.23	Waterjet 1		DE 18/09/18
110	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Waterjet-4		DE 18/09/18
120	CNC Vertical Machining	1 pcs	10/12/18	10/12/18	0.00	2.46	HAAS1-1		KI 2018-10-12
130	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC2 Machining-4		KI 2018-10-12
140	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC8 Machining-4		MANL 18/10/18
150	HandFinish	1 pcs	10/12/18	10/12/18	0.00	0.25	HandFinish1		DR 18/10/18
160	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC7-5		DE 18-10-18
170	Powdercoat	1 pcs	10/12/18	10/12/18	0.00	0.09	Powdercoat1		DE 18-10-18
180	QC	1 pcs	10/12/18	10/12/18	0.00	0.00	QC3		OCT 18 2018 68
190	Packaging	1 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2	574720	OCT 19 2018 9-89
200	QC21-SA	1 Ea	10/12/18	10/12/18	0.00	0.00	QC21		OCT 19 2018

Part Op 105 - ***GRAIN DIRECTION*** 1-Cut contour and pocket as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if
Descriptions: necessary

120 - Face and Drills holes as per dwg Dwg Rev: M 138951

170 - ***Mask holes or blow out access powdercoat in holes*** START TIME: 12:00 OVEN TEMPERATURE:

320 FINISH TIME: 12:30

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X12.000	6061-T6 Bar 1.00 X 12.00	2.1600 ft (2.16 ea)	105-Waterjet	5046508

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Waterjet	M6061T6B1.000X12.000	2	2	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐		No Re-verification ☐		Pressure/Forced ☐		Temperature/Cure ☐	
Design ☐		Operator ☐		Bending ☐		Set-up ☐	
Doc/Data ☐		Offset/Setup ☐		Centre Not Concentric ☐		BOM/Route ☐	
Equip/Tooling ☐		Supplier ☐		Cracks ☐		Broken/Damage/Defect ☐	
Handling/Pre ☐		Training ☐		Crimp/Kink/Ripple/Wave ☐		Inspection Incomplete/Unqualified ☐	
Material ☐		Use for Testing ☐		Cuffs ☐		Contamination ☐	
Internal Transport ☐		Poor Information ☐		Crushing ☐		Countersink ☐	
Tribal Knowledge ☐		Rushing ☐		Heat Treat ☐		Cut Too Short ☐	
LOA ☐		Product Improvement ☐		Wave/Twist in Tube ☐		Instructions Incomplete/Unclear ☐	
Substation ☐		Process Improvement ☐		Marks/Chatter ☐		Drill Holes ☐	
Past Expiry Date ☐		Manufacturing Process ☐		OTHER : _____			
Misidentified ☐		Past Due ☐					

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Container No: S117998



Part: D5550-1

Job No: 183918

Serial No/Batch: S117998

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/12/18